



Custom Bench Installation Manual

Step One:

Assemble H-frames. Two H-frames are required per bench and/or bench section.

**Parts in order of assembly: 5/8" bolt, 5/8" washer, top bar, and 5/8" nut



Step Two:

Attach X-bracing using 5/16" locknuts.

**Note: Per bench row, only the front bench and rear bench sub-frames need to have X-bracing on both sides. Therefore, they will require 4 pieces of X-bracing. The remaining sub-frames require only 2 pieces. The X-bracing for the center sub-frames should be placed on alternating sides.





Step Three:

Square X-bracing and mount bench frame to floor.



Step Four:

Place roller bars onto H-frame.



Step Five:

Place top deck onto rollers. Align ribs with pre-drilled holes to H-frames.

****Note:** There are end top decks and center top decks. End top decks have only one horizontal rib with a 6" hole pattern. Center top decks have two horizontal ribs with a 6" hole pattern.



Step Six:

Attach stopper plates using 5/16" bolts, 5/16" washers, and 5/16" locknuts.





Step Seven:

Attach end caps using self-tappers.



Step Eight:

Attach trellis mounts to any desired location using self-tappers.

****Note:** We recommend placing trellis mounts every 6'- 8'.



Step Nine:

Follow instructions for placing and gluing trays as stated in instruction manual.

Gluing Instructions

DO NOT GLUE BETWEEN THE TRAYS



<https://files.acrobat.com/a/preview/093a99a9-f0bf-4ba8-a9b2-9614ed797fd6>

Finished Product



Parts



H-Frame



Top Bar



Stopper Plate



End Cap



Trellis Mount